

Production Control Quality requirements for welding Certificate



Certificate no. FC-3834-9706

The Production Control System at

Weissenborn A/S

Sadelmagervej 14, 18 and 20
7100 Vejle
Denmark

fulfills the requirements of

DS/EN ISO 3834-2:2006

Quality requirements for fusion welding of metallic materials -
Part 2: Comprehensive quality requirements

The scope of the certification

Welding of steel and aluminium constructions

The basis for the certificate appears from enclosure 1

Jesper
Christiansen

Certification Manager

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Jesper Christiansen
Date: 2020.11.30
10:48:16 +01'00'

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Date of issue: 2020-12-08
Valid until: 2023-12-08
FIT no. 120-31240

This certificate was first approved by FORCE Certification A/S on 2017-12-08.
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Certificate no. FC-3834-9706
Enclosure 1

Issued to

Weissenborn A/S

Sadelmagervej 14, 18 and 20
7100 Vejle
Denmark

The certificate's area of application:

- | | |
|---------------------------------------|--|
| Products: | • Welding of steel and aluminium structures |
| Product standards/specification: | • Harmonised standards and EN 1090-2 (-3) |
| Material groups acc. to ISO/TR 15608: | • 1.1, 1.2, 3.1, 8.1, 8.2, 22, and 23 |
| Welding processes acc. to ISO 4063: | • 131, 135, 136 and 141 |
| Material thicknesses, mm: | • 1,0 – 200,0 mm |
| Welding procedures: | • DS/EN ISO 15613 and DS/EN ISO 15614-1 (-2) |
| Welding specifications: | • DS/EN ISO 15609 |

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Certification Manager

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Enclosure 1 replaces enclosure 1 of certificate no. FC-3834-03387 issued 2017-12-08.
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